

# Definition / Tanımlama

PURINSEAL EN 451 is a two-component, solvent free, low viscosity polyurethane injection resin. It reacts without water to form a flexible structure for polyurethane injection . It is a crack injection resin for moving soils and provides permanent sealing.

# Application Area / Uygulama Yeri

- Applied following foaming products for permanent sealing
- Tunnels
- For filling small voids in mining
- On dam walls
- In moving cracks
- For filling humid and dry areas
- The material has a slight tendency to foam when mixed with water, so it is also suitable for dilatation gaps.

## Advantages / Avantajlar

- Activates in anhydrous environments
- Penetrates into hairline cracks due to its low viscosity
- Solvent-free
- Provides permanent sealing
- High Strength
- Short curing time
- Easy to use
- Does not contain VOC, CFC, and halogen

# Technical Properties / Teknik Özellikler

No	Test	Resin / Reçine	Catalyst / Katalizör	Result / Sonuç	Unit / Birim	Test Code
1	Product	PURINSEAL EN 451	PURINSEAL CAT 101			
2	Appearance	Transparent	Light Yellow	Light Yellow	-	
3	Density	1,05-1,10	0,95 - 1,00	1,05-1,10	g/cm3 (23°C)	ISO 2811
4	Viscosity	200-250	50 - 100	150-200	cP (23°C)	ASTM 2196
5	Mixing rate	100	100		w/w	
6	Curing			24-36	hour	ASTM D 7487
7	Hardness	-	-	40	Shore A	ASTM D 2240

### Preparation / Hazırlık

It is a system applied after foaming products. Since the pot time of the product is sufficient, the components can be mixed and applied with a single component machine. If the application is to be made with a two-component machine, it is applied directly with the machine without mixing the components.

# Application / Uygulama

The prepared product is started to be injected inside from the placed packers. The machine pressure should be adjusted according to the viscosity of the product. Otherwise, the materials will not mix in a 1:1 ratio due to the viscosity difference between the components and the material will not come to a suitable form. The product should continue to be injected until the product given to the cracks comes back from the packers.

#### **Cleaning / Temizlik**

After the application, the packers should be removed from the holes. The injection product flowing from the wall should be cleaned and the holes opened should be covered with mastic. The machine must be cleaned from the injection product inside with a suitable solvent. If there is any product left in the machine, the remaining products may block the machine as they form foam over time. After cleaning with the solvent, the oil should be passed through the machine. Prolonged contact solvent can damage device connections. Therefore, cleaning should be done carefully.

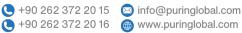
#### Packing / Paketleme

PURINSEAL EN 451 is shipped as set 10 kg, 20 kg and 25 kg.

### Storage / Depolama

PURINSEAL EN 451 is stored in its packaging at a temperature of 5-30 oC without opening the cap, its shelf life is 12 months. Since the product reacts with moisture in the air, it is recommended to use the opened packages completely. It is recommended that the half packages you do not use, should be closed very well and if possible, nitrogen gas should be used in the closing process.







**PURINSEAL EN 451** 

**Technical Data Sheet (TDS)** Teknik Bilgi Formu (TBF) Form No PC

#### Safety and Health / Güvenlik ve Sağlık

PURINSEAL EN 451-B contains isocyanates. Since the product reacts in contact with water, avoid contact with your eyes. Therefore, gloves and goggles should definitely be used while working. Since it is solvent-free, it is not necessary to use any mask especially. If the product comes into contact with your skin, wash with plenty of water and soap. Dispose of the packages after use in accordance with the regulations.

#### Note

The information on this data sheet is based on our experiences and correct to the best of our knowledge. It is, however, not binding. It has to be adjusted to the individual structure, application purpose and especially to local conditions. Our data refers to the accepted engineering rules, which have to be observed during application. This provided we are liable for the correctness of this data within the scope of our terms and conditions of sale-delivery-and-service. Recommendations of our employees which differ from the data contained in our information sheets are only binding if given in written form. The accepted engineering rules must be observed at all times.

Bu teknik formdaki veriler kendi deneyimlerimiz ve bilgilerimiz referans alınarak hazırlanmıştır. Ancak bağlayıcılığı yoktur. Yapıya, uygulama amacına ve özellikle yerel koşullara göre ayarlanmalıdır. Verilerimiz, uygulama sırasında uyulması gereken mühendislik kurallarını referans almıştır. Satış teslim, hizmet şartlarımız ve koşullarımız kapsamında bu verilerin doğruluğundan sorumlu olmaktayız. Çalışanlarımızın bilgilendirme formlarımızdaki yer alan verilerden farklı önerileri ancak yazılı olarak verilmesi halinde bağlayıcıdır. Kabul edilen mühendislik kurallarına her zaman uyulmalıdır.



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